

MARINEPOWER[®]

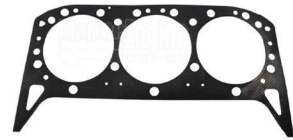
THE FORCE BEHIND THE FUN.[™]

ENGINE PARTS CATALOG AVAILABLE THROUGH



EMP[®]

ENGINEERED MARINE PRODUCTS



Contact your EMP Distributor for details

IGNITION

009159



Timing Tool

Sierra: 18-5516

Timing Tool, GM Delco Distributors

470300



Ignition Wire Set

Replaces: Mercury 84-816761Q 6, OMC/
Volvo 503749

Sierra: 18-8808-2

3.0L/181ci Spark Plug Wire Set. Pictured in yellow (Color may vary between yellow, blue, or black)

470511



Ignition Wire Set

Replaces: Mercury 885176, Ilmor MV8V-1011, Crusader RA087007, Volvo 3858969

Sierra: 18-8836-1

4.3L / 5.0L / 5.7L & 7.4L Delco EST Spark Plug Wire Set. Pictured in yellow (Color may vary between yellow, blue, grey or black).

470625



Ignition Wire Set

Ignition wire set used on GM LS series 6.0L and 6.2L LS3, LSA & 8.1L engines.

480133



Distributor

Replaces: Mercury 817377T

Sierra: 18-5475

Fits: 3.0L engines. Authentic GM Delco Marine Electronic Distributor. For 4 Cyl applications.

480140



Distributor

Replaces: Mercury 807964A1 (NLA) Volvo Penta 3854312

Sierra: 18-5476

4.3L/262ci Delco EST Marine

480151



Distributor

Replaces: Mercury 807964A1, Indmar 556324

Sierra: 18-5476

For V8 applications. Fits 5.0L/305 to 7.4L/454ci and 502ci except 384/409 and tall block engines.

480155



Distributor

Right Hand (opposite rotation) Delco Marine Electronic Distributor. For V8 Right Hand Rotation applications.

Fits: 5.0L/305 to 7.4L/454ci and 502ci except 384/409 and tall block engines.

481034



Distributor Kit

Sierra: 18-5512

3.0L & 2.5L Delco EST marine electronic Distributor kit. For 1967- 2011 3.0L & 2.5L Engines.

Includes: 3.0L Electronic Distributor, Coil, Spark Plug Wires (color may vary black/blue), Timing shunt, Pig-tail plug, and Coil-to-Distributor wire.

481058



Distributor Kit

Sierra: 18-5513

4.3L 262cid V-6 Engines 1985-Current Electronic EST Distributor kit.

Includes: Coil, Spark Plug Wires, Timing shunt, Pig-tail plug, Coil-to-Distributor wire.

481111



Distributor Kit

Sierra: 18-5514

5.7L - 7.4L Delco style Voyager EST marine electronic Distributor kit. For 1967-2011 5.7L-7.4L Engines.

Includes: Coil, Spark Plug Wires, Timing shunt, Pig-tail plug, and Coil-to-Distributor wire.

481159



Distributor Kit

Marine Power Only

480359



Distributor

Replaces: Mercury 884794A02, 884794A1, Crusader RA107044, Volvo Penta 21622232

Sierra: 18-5351

Fits: Mercruiser 2001-Up 5.0/537/6.2L GM engines w/ECM 555 s/n 0M300000 & Up, Crusader GM V8 5.0L and 5.7L MPI LH rotation engines

300-03060



Distributor Cap

Replaces: Marine Power 482036, Mercury 811635T3, OMC/BRP: 986643, 3854260, CDI: E64-0004, GLM: 71420, Volvo: 3854260 Delco style 4 CYL Distributor cap for GM style module in cap distributors

300-03062



Distributor Cap

Replaces: Marine Power 482101, OMC/BRP 3854548, CDI E64-0014, Crusader 38070, GLM 71400, Indmar S556083, Mercury 808483, 808483T, 808483T, 808483T3, Volvo 3854548

Sierra: 18-5354

Fits: V8 GM engines with Delco ignition.

300-03064



Rotor

Replaces: Marine Power 482137, OMC/BRP 3854549, CDI E65-0006, Crusader 38071, R103008, GLM 71100, Mercury 808484, 8084841, 898253010, 8M6001253, Volvo 3854549, 3862014

Sierra: 18-5405

Fits: GM V8 engines, module in cap.

IGNITION

300-03073



Tune Up Kit

Replaces: **Marine Power 3000373**, CDI: E66-0035, GLM: 71820, Mercury/MerCruiser: 815407Q5, 850484T3, BRP/OMC 0775438
Sierra: 18-5278
Fits: GM engines with Delco EST ignition.

300-03092



Distributor Cap

Replaces: **Marine Power 482125**, Mercury 898253T28, CDI: E66-0007, GLM: 71870
Sierra: 18-5243
Fits: GM V6, 200-225 Hp GM engines with Delco HVS distributors.

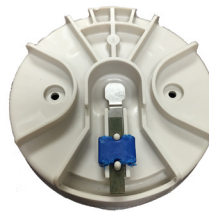
300-03093



Distributor Cap

Replaces: **Marine Power 482113**, CDI E64-0006, GLM 71660, Indmar S556345, Mercury 898253T22, 8M6001106, PCM RA108011, Volvo 3858975
Sierra: 18-5244
Fits: V8 GM using Delco HVS distributors.

300-03094



Rotor

Replaces: **Marine Power 445127**, CDI: E65-0008, GLM 71150, Indmar S556346, Mercury 884790, 898253013, 8M6001222, PCM R10301, Volvo: 3858977
Sierra: 18-5245
Fits: V6, V8 GM engines using Delco HVS distributors.

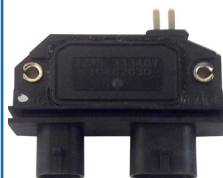
300-03756



Ignition Coil

Replaces: **Marine Power 481503**, Mercury 817378, 806673T1, 817378T, 898253T27, Indmar S556132, OMC/Volvo: 3854002, Crusader: 7243200 GLM: 72113, 72114
Sierra: 18-5442/18-5443
Fits: Mercruiser 3.0L 4-cyl, 120-135 HP | 7.4-8.2L V8, 300-415 Hp GM and VP engines.

300-13348



Distributor Module

Replaces: **Marine Power 483002**, Mercury 8M6008208, 811637, 811637T, 850487, OMC 3854003, CDI: E11-0003, GLM: 73190, Indmar: S556096, Volvo: 3854003
Fits: GM 4, 6, 8-cyl Delco EST distributors.

300-30019



Ignition Coil

Replaces: **Marine Power 481553**, CDI: E11-0002, Mercury/MerCruiser: 863704, 392-863704T, 392-8M0054588
Fits: Mercruiser 3.0L 4-cyl, 120-135 HP | 7.4-8.2L V8, 300-415 Hp GM and VP engines, OMC & Volvo 4-cyl, 120-135 Hp | V8, 300-415 Hp GM engines, Indmar EFI engines (1996-06).

482226



Distributor Clamp

Replaces: Mercury 54-88731, 52185
Distributor clamp for Delco style Distributor.
Fits: GM 3.0L through big block applications.

292956

Tension Bracket

Replaces: Mercury 85013T
Alternator Tension Bracket. Fits V-6 / Small and Big block V8.



456118

Oil Sender

Sierra: OP72533
Oil Sender for 5.7L engines, Three prong digital



457007

Hobbs Switch

Carb engine HOBBS switch



457083

Water Temperature Switch

Replaces: Sierra TS25101
3/8" Water temperature switch.



460042

Relay

Relay used on Marine Power MEFI 4 after February 2004. Used for fuel and ECM inside black box located on engine. This is the relay used in the 472630 harness.



460256

Starter Relay

70 amp starter assist relay used on all Marine Power Carb engines and MEFI 4 engines after February 2004.



462207

Knock Sensor

Replaces: Volvo 3861301
8.1L/496ci GM Knock Sensor



462600

Exhaust Sensor

O2 Exhaust Sensor used on all Marine Power Catalyst Engines.



ELECTRICAL

462729

MAP Sensor

6.2 LS3, LSA Manifold Absolute Pressure (MAP) Sensor. Genuine GM Part.



464026

Crankshaft Sensor

Crank Position Sensor for GM 6.0L LY6 Engines. GM Marine Part.



464040

Cam Sensor

Replaces: Mercury 892615002, 892615, 892615001, Crusader R020035A, Volvo Penta 3808513
GM Camshaft Position Sensor



471007

Connector Dual Alternator



471019

Connector Plug

Connector plug for 95 amp alternator.



474523

Oil Sensor

Replaces: Mercury 87-8M0070108
GM LS3 Oil Pressure Sensor



485006

Circuit Breaker

Replaces: Mercury 88-93582
Sierra: 18-15501
50 amp circuit breaker used in Marine Power engine applications. Used in 4.3L through 8.2L engine applications. Push button reset. Ignition protected.



500101

Wirelead

Wire lead for hobbs switch. Plugs into hobbs switch.



500428

Wirelead

Replaces: Mercury 817376T01, Crusader 7241790

Wire lead from coil to Distributor used on carbureted engines from 3.0L to 8.2L.



500442

Wirelead

Pigtail connects Delco EST Ignition coil to the original engine harness. Perfect for when upgrading to the Delco Voyager System.



500492

Wirelead

Ignition Switch Interrupt



300-08902

Relay

Replaces: **Marine Power 460004**, Mercury 882751A04, Crusader R130011A

Sierra: 18-5850

30 amp fuel pump relay used by Marine Power in all carbureted engine applications. Mercury 135-400R Verados and 8.1L Mercruiser.



300-26003

Alternator

Replaces: **Marine Power 475601**, Mercury 805884T, Chrysler Inboard MA22

Sierra: 18-5965

Fits: Mercruiser GM & MIE engines V-belt applications, single slot pulley, Chrysler Inboard engines V-belt application, 65 AMP, single slot pulley.



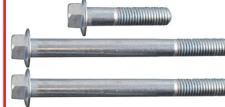
10-73278

Bolt Starter

Replaces: **Marine Power 001343**, 10-9053432 & 10-8083434

Sierra: 18-8402-1 & 18-8404-1

Fits: all GM SB & BB engine with PG260 Style Starters.



1300-03771

Crank Sensor

Replaces: **Marine Power 464228**, Mercury 864297001, Volvo 3858979

Sierra: 18-7556

Fits: Mercruiser 5.0L, 6.2L (1998-10).



1300-36036

EFI Sensor

Replaces: **Marine Power 462503**, Mercury 8M0186195, 8M0054726, 881731, CDI E13-0001

Sierra: 18-7660

Fits: MerCruiser V8, 350-470 Hp GM & MIE engines.



ELECTRICAL

1300-36039



MEFI Sensor

Replaces: **Marine Power 462084**, Mercury 806612T, BRP 3850357, Volvo 22024631, PCM R020027
Sierra: 18-7677
Fits: Volvo V6, 200- 225 Hp | V8, 212-320 Hp GM & Volvo OS engines, all GM 5.7L, 5.0L TBI, MPI (1994-07), MerCruiser V8, 180-350 Hp GM & MIE engines.

1300-36066



Crank Sensor

Replaces: **Marine Power 464204**, Mercury 892617, Volvo 3808516
Sierra: 18-7708
8.1L GM Crank Position Sensor

300-27776



Alternator

Replaces: **Marine Power 475764**, Indmar 575014
Sierra: 18-6451
Fits: Mercruiser, MasterCraft, Malibu and PCM (Engines 5.0, 5.7, 6.0L, 6.2L, and 8.1L), Indmar engines, 11SI/95 AMP serpentine pulley and 2" mounting foot, GM LS Series engines.

300-22258



Connector Dual Alternator

Replaces: **Marine Power 475752**, Indmar 575014
Sierra: 18-6451
Fits: Indmar, Mercruiser, MasterCraft, Malibu (Engines 5.0, 5.7, & 7.4L).

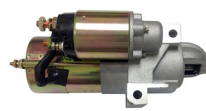
50-02829



Starter

Replaces: **Marine Power 475322**, Mercury 50-8M0090697, 50-806963A4, 50-806965A2, Marine Power 0172-000, OMC 988217, Volvo 3856003
Sierra: 18-5919
High torque gear reduction starter with the straight across bolt pattern. Secured with one long and one short bolt.

50-35863



Starter

Replaces: **Marine Power 475447**, Mercury 50-863007A1 Marine Power 0174- 000, Mercruiser 50-812428A3, 50-806964A2, 50-812604A2, 50-822330A2
Sierra: 18-5913
High Torque gear reduction starter with offset bolt pattern. Uses two of the same size starter bolts.

75-01942



Water Sender

Replaces: **Marine Power 456409**, Marine Power 0940-011, 456409, Mercruiser 97257, 806490, 811091, 806490T, 97257A1
Sierra: 18-5897
Fits: OMC 2.3L 4-cyl, 85 Hp | 5.0-5.8L V8, 170-240 Hp Ford & GM engines. 3/8" x 18 NPT, 10-32 stud terminal.

75-03752



Temperature Sender

Replaces: **Marine Power 456601**, Mercruiser 805218T, Crusader 47002, Marine Power 0806-010F12, OMC/BRP 3850397, CDI E13-0009, Indmar S556013, Volvo 3850397
Sierra: 18-7600
Fits: V6 & V8 engine thermostat housings.

75-24301



Oil Sender

Replaces: **Marine Power 456106**, Crusader 700425, Mercruiser 90806, 815425T, 815425T, 8M0068784, 90806A1, OMC 172127, 982650, 3853800, 3857532, Pleasurecraft RO20001, Volvo 3857532

Sierra: 18-5899
1/8-27 TPI, 10-32 stud terminal, 100 PSI.

87-09050



Oil Pressure Sensor

Replaces: **Marine Power 472453**, Crusader 700425, Mercruiser 90806, 815425T, 815425T, 8M0068784, 90806A1, OMC 172127, 982650, 3853800, 3857532, Pleasurecraft RO20001, Volvo 3857532

Fits: Mercruiser 4.3L, 5.0L, 5.7L (1992-98) engines.

89-26043



Oil Sender

Replaces: **Marine Power 486008**, API: SW105, ARCO: SW463, OMC/BRP: 3850216, GLM: 72450, Mercury/MerCruiser: 809462, 809463, 8094621, 8094631, 809463A1, Volvo: 3850216, 3859054

Sierra: 18-5811
14" Top/Bottom Mount Starter Solenoid.

FUEL

396007



G-Force Fuel Pump Filter

Replaces: R58011-10 MICRON Fuel Filter
Fuel Filter/Water Separator for all Marine Power G-Force fuel systems.
Filter is located in aluminum G-Force fuel system canister. Canister can be removed with oil filter wrench to access fuel filter. Includes rubber O-ring.

438110



Electric Fuel Pump

7psi low pressure fuel pump with installed cooler.
Used on carbureted engine when mechanical fuel pumps cannot be used.

438108



Fuel Pump

Replaces: Marine Power 0303-016F1
7psi low pressure fuel pump.
Used on carbureted engine when mechanical fuel pumps cannot be used.

438110



Electric Fuel Pump

7psi low pressure fuel pump with installed cooler.
Used on carbureted engine when mechanical fuel pumps cannot be used.

438716



Fuel Pump Cartridge Replacement

Cartridge for Marine Power G-Force Fuel Pump.

445204



Fuel Regulator/Filter

6.0/6.2L, 60 PSI

446105



Fuel Injector

Replaces: Mercury 885176, Ilmor MV8V-1011, Crusader RA087007, Volvo 3858969
Sierra: 18-7688
Fits: 2007 and newer Mercruiser 4.3L s/n 1A063240 & Up 5.0 5.7 6.2L V8 s/n 1A064825 & Up /Volvo.

446155



Fuel Injector

Replaces: Mercury 879312003, Volvo 21141691
Fits: many MCM 4.3L MPI engines (s/n OM300000-1A063239) and many 5.0L 5.7L & 6.2L MPI engines.

446167



Fuel Injector

Replaces: PCM RA087012
 Fuel Injector used in GM 6.2L LSA Engines.
 Authentic GM Part.

446179



Fuel Injector

Replaces: Indmar - monsoon
 Fuel Injector used in GM 6.2L LS3 Engines.
 Authentic GM Part.

446181



Fuel Injector

Replaces: Ilmor
 Fits: 6.2L, LT4

477000



Control Module

Replaces: Crusader R116020, INDMAR S551381
 TAC Module. Throttle Control Module used on many marine engines. Authentic GM part.

12587269



Fuel Injector

Replaces: PCM RA087009
 Fits: GM 6.0L LY6 Injector (2009-2010) Injector for PCM ZR409 and ZR450 6.0L engines.

12613412



Fuel Injector

Replaces: Volvo 21652126
 GM 6.0L L96 Injector (post 2010) Also Volvo & PCM.

1399-39019



Injector

Replaces: Marine Power 810F-531, Mercury 881693002
 Fits: Marine Power 8.1L engines, MerCruiser V8, 375-425 Hp GM & MIE engines.

1399-39524



Fuel Pump

Replaces: Marine Power 438613, OMC 988037, 3855958, 3854280, 3857650, Volvo 3855958, 3854280, 3857650, 988037.
 Sierra: 18-7330
 Fits: 4.3L, V6 | 5.0-8.2L, V8 GM gasoline engines.

FUEL

1399-39560



Electric Fuel Pump

Replaces: **Marine Power 439000**, Mercury 880890T1, Indmar: P-4694, PCM: RA080018
Sierra: 18-7332

Includes Carter 7psi low pressure fuel pump with mounting hardware, hobbs switch, and wire lead. Used on carbureted engine when mechanical fuel pumps cannot be used. Also used in Marine Power G-Force fuel system.

35-35282



Fuel Pump

Replaces: **Marine Power 395512**, OMC/BRP: 509407, GLM: 77115, Mercury/MerCruiser: 42725A3, 861676A1, 861676T09, 8M0073435, Volvo: 3854828
Sierra: 18-7282

Fits: 4-cyl, GM gasoline engines, OMC 4-cyl, 85-130 Hp GM engines, MerCruiser 2.5-3.7L 4-cyl, 115-190 Hp GM & MIE engines.

35-35416



Fuel Filter

Replaces: **Marine Power 35-35416**, Indmar: S556003, PCM: 47004

Sierra: 18-7976
GM Inline EFI Fuel Filter.

246896



Brass Drain Elbow
Replaces: Mercury 22-862210A01, 22-806926A1
Used on Mercruiser V6 and V8 Marine Engines.

283111



Block Off Gasket
4.3L/262ci - 7.4L/454ci Fresh Water Cooled MP2K Riser.

511035

Image
Coming
Soon

Heat Exchanger
Front Mount 4.3-5.7

512029



Heat Exchanger Cap
Same cap used on all Marine Power Production engines. 14 PSI rating. Dual seal.

513615



Oil Cooler
6" length. 1 1/4" Water hose connections. Bare metal ready for paint and primer.

514516



Circulating Water Pump
Replaces: Mercury 73483T
Dual groove 2V-belt pulley.
Fits: 3.0L, 4.3, 5.0L, 5.7L

515621



165 degree Thermostat
Marine Power Only
Fits: 6.0L, 6.2L LS3 and LSA engines

531207



Zinc Anode
Replaces: Mercury 97-806000, Yanmar 119574-44150
Fits: -4LHA-HTE - 4LHA-HTP, 4LHA-DTE - 4LHA-STE, 4LHA-DTZE - 4LHA-STZE, 4LHA-DTP - 4LHA-STP, 4LHA-DTTP - 4LHA-STTP, 6LP-DTE - 6LP-DTZE, 6LPA-DTP - 6LPA-DTTP, 6LP-STE - 6LP-STZE 6LPA-STP - 6LPA-STZP

COOLING

542034



Thermostat Housing

Replaces: Mercury 860256A4

Sierra: 18-3530-1

Used on Marine Power 4.3L - 5.7L Raw Water Cooling systems. Piece comes as raw metal with no paint or primer.

600033



Exhaust Riser Kit

Replaces: Mercury 12076A2, 32-44348001

Sierra: 18-1975-1, 18-2748

Direct Mercruiser replacement. Used in 2.5L and 3.0L late model applications from 1982-85 and 1990 and later. 4" Diameter. Two bolt pattern. Includes mounting hardware, gaskets & exhaust bellow with clamps.

611000



MP2K Exhaust Riser

Marine Power 4" performance exhaust riser.

Fits: 4.3L/262ci to 8.2L/502ci engines with Marine Power MP2K aluminum exhaust. Can be used with fresh water or raw water cooling systems.

Riser comes unpainted ready for primer and paint.

611001



MP2K Exhaust Riser Kit

Includes Riser hardware kit, tube sealing components, O-rings, gaskets, and riser.

Can be used with fresh water or raw water cooling systems.

Riser comes unpainted ready for primer and paint.

611555



MP2K Exhaust Manifold

Fits: 5.0L/305ci and 5.7L/350ci engines

Can be used with fresh water or raw water cooling systems. Manifold comes unpainted ready for primer and paint.

611666



MP2K Exhaust Manifold

Fits: GM 6.0L / 6.2L LS3 and LSA

Can be used with fresh water or raw water cooling systems.

611713



Exhaust Manifold

Fits: 5.3 L82/L83, 6.2 L86/L87, LT4 engines with full system fresh water cooling.

6611726



Exhaust Manifold

Fits: 5.3L L82, 6.2L L87, LT4

611888

MP2K Exhaust Riser Kit

Used on Production Engines.
Shipped bare metal ready for primer and paint.
Uses Riser PN# 611000



612045

Exhaust Riser Spacer

4.3L/262ci - 8.2/502ci Aluminum Performance Exhaust Riser Spacer, Marine Power MP2K Aluminum Performance Exhaust 3 inch riser spacer.



612108

End Plate

Replaces: Mercury 73813A1, Barr 1-73813
Sierra: 18-1990

Manifold end plate for 3.0L/181ci Mercruiser style exhaust. This end plate does not have a hose barb.



612110

End Plate w/ Barb

Replaces: Mercury 60252A2
Sierra: 18-4009

Manifold end plate for 3.0L/181ci
Fits: Mercruiser 140, 165, 198, 228, 255, 260, and 898 inboard and stern drive engines with log style exhaust manifolds



612562

Manifold & Riser Kit

Kit includes parts to configured for both Raw and Fresh Water Cooling Systems.

Fits: 5.0L/305ci and 5.7L/350ci engines.

Includes: (2) Manifolds, (2) Risers, Riser to Manifold Gaskets and hardware.



612588

Manifold & Riser Kit

Fits: 5.3/6.2 Gen V



612663

Manifold & Riser Kit

Fits: 6.0L, 6.2L (LS3 and LSA) GM LS engines.

Includes: (2) Manifolds, (2) Risers, Riser to Manifold Gaskets and hardware.



612881

Manifold & Riser Kit

Fits: .4L / 454cid - 8.2L / 502 CID Big Block Chevy Engines.

Can be used with fresh water or raw water cooling systems.



COOLING

23-05040



Thermostat Spacer

Replaces: **Marine Power 515645**, Mercury 23-806922

Used with Marine Power Part Number 542034 (Thermostat Housing).

Fits: MerCruiser (1987-Up) V6, V8 engines with standard cooling and 160° thermostat plus insert.

46-13159



Water Pump Kit w/ Housing

Replaces: **Marine Power 4613159**, GLM 12392, Mercury 46-807151A14

Sierra: 18-3150

Fits: MerCruiser V8, 200-575 Hp Alpha One, Alpha Gen II, Bravo, SSM & Dry Six drive water pumps.

46-13199



Seawater Pump

Replaces: **Marine Power 4613159**, Mercury 46-72774A86, 46-807151A9, GLM 12097 Complete Pump with Pulley for MerCruiser V6, 155-175 Hp | V8, 180-500 Hp GM & MIE engines with serpentine belt.

Includes: pulley, a HYDRA® Impeller, and stainless steel double lip seals.

47-07205K



Neoprene Impeller with Gaskets

Replaces: **Marine Power 527246**, DJ Pump 09-105-1201, Jabsco 13554-0001, Johnson Pump 09-812B

Sierra: 18-3306

Fits: Johnson Pump & Jabsco water pumps.

Includes: O-ring and gasket. Spline Hub. ID: 14.29 mm | OD: 57 mm, W: 48.2 mm | 12 blades.

57-57501



Dry Joint Exhaust Manifold

Replaces: **Marine Power 613148** Barr MC-1-865735, GLM 51237, HGE 5735, Mercury 865735A02

Sierra: 18-1843

Fits: GM 5.0L, 5.7L, 6.2L V8 engines.

57-57501 & 57-57517



Manifold & Riser Kit

Replaces: **Marine Power 613182**, Mercury 865735A02 + 864591T02

Fits: Small block marine gas engines with dry-joint style exhaust (2004 and newer, 5.0L, 5.7L, 6.2L).

57-57502



Dry Joint Riser

Replaces: **Marine Power 613162**, GLM 51146, HGE 4309, Mercury 864309T02 4" O.D. 7° Down Angle.

Fits: MerCruiser (2002-04) MCM GM V6, V8 (305, 350 & 377 cid) engines with dry joint exhaust manifold.

57-57510



Exhaust Manifold

Replaces: **Marine Power 611447**, BARR MC-1-99746, GLM 51220, HGE 9746, Mercury 99746A17

Sierra: 18-1952-1

Fits: Model 185R, 185MR, 205R, 205MR, 229 CID, 262 CID (V6 engines).

57-57511



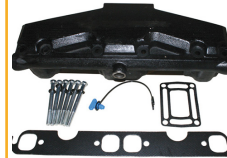
Exhaust Manifold

Replaces: **Marine Power 613352**, BARR MC-1-89011, GLM 51240, HGE 9011, Mercury 807078T10, 89011A8

Sierra: 18-1957-2

Fits: Most MerCruiser (GM) V8 Big Blocks with Center Riser.

57-57514



Exhaust Manifold

Replaces: **Marine Power 613605**, BARR OMC-1-914035, OMC/BRP 3852374, 3857723, GLM 51430, HGE 4035, Volvo 3852374, 3857723

Sierra: 18-1986-1

Fits: Fits 305 - 350 C.I.D. GM Small Block V8 (1994-01) engines.

57-57517



Dry Joint Riser

Replaces: **Marine Power 0994-100**, BARR MC-20-864591, GLM 51147, HGE 4591, Mercury 864591T02

Sierra: 18-1845

Fits: MerCruiser MCM GM V6, V8 engines with center rise outlet exhaust manifold (2004-Up).

57-57520



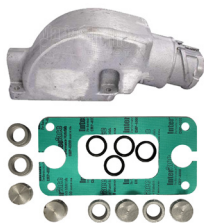
Exhaust Manifold

Replaces: BARR MC-1-87114, GLM 51230, HGE 7114, Mercury 87114A19

Sierra: 18-1953-2

Fits: Most MerCruiser (GM) Small Blocks with Center Riser.

611002A



MP2K Riser Kit

Fits: 4.3-8.2 engines with Marine Power MP2K aluminum exhaust.

75-00404



160 degree Thermostat

Replaces: **Marine Power 515411**, Crusader 96358, GLM 13050, Mercury 76270, 76270T

Sierra: 18-3552

Fits: 3.0L 4-cyl GM engines

75-03057



142 degree Thermostat

Replaces: **Marine Power 515400**, BARR MC-29-59137, Chrysler Inboard 4142885, Crusader 96319, GLM 13030, Indmar S985005, Mercury 59137, 4142885, 8052731, 8072521, 807252B1, 807252T1.

Sierra: 18-3551

Fits: MerCruiser 4-6 cyl, V6, GM 4-cyl & 6-cyl, 302 & 351 Ford based engines.

95-01651



Circ Pump

Replaces: **Marine Power 6830255**, OMC/BRP 986779, 3854017, 3858340, Chrysler Inboard MW01, GLM 15100, Mercury/MerCruiser 65142, 814755, 880817, 884727, 65142A1, 8M0113733, Volvo 3854017, 3858340

Sierra: 18-3593

Fits: GM 4 and 6 cylinder inline engines.

COOLING

95-01660



Circ Pump

Replaces: **Marine Power 830255**, OMC 983296, 986074, 987447, 3854118, 3855991, Chrysler Inboard MW03, Crusader 30103, GLM 15301, Mercury 17670, 67859, 811573, 850454, 8504541

Sierra: 18-3577-2

Fits: GM V8 454 & 502ci marine engines with stamped steel or composite timing covers.

95-03573



Circ Pump

Replaces: **Marine Power 830251**, Mercury 8M0113736, 883514, 883925, GLM15330

Sierra: 18-3573

Circulating water pump for GM 8.1L marine engines. Pump is bi-directional. Includes pump mounting gaskets.

95-03599



Circ Pump

Replaces: **Marine Power 830213**, OMC382218, 383953, 980477, 985429, 3853850, Chrysler Inboard MW02, Crusader 20318, GLM 15201, Indmar S551045, Mercury 17437, 60658, 850399, 8503991, 850399002 46-8M0113734

Sierra: 18-3599-2

Fits: GM 4.3, 5.0, and 5.7L marine engines.

95-95105



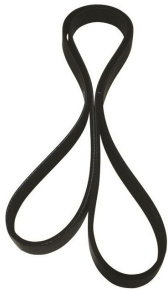
Circ Pump

Replaces: **Marine Power 830266**, Mercury 879194366, 46-879194401, 46-8M6005225, 8M0094406, Volvo 21124846

Sierra: 18-3506-1

Fits: GM 4.3L, V6 | 5.0-5.7L, V8 Small Block engines without a water bypass hole.

260832



Serpentine Belt

Belt for 6.0L drive & alternator belt. Marine Power application with no power steering.

260872



Serpentine Belt

Marine Power application with power steering.

330403



Trunion Mount

Replaces: Mercury 66418T
Forward engine mount used in most Marine Power and Mercruiser Engines. Mount is a cast iron that is available in three sizes (Short, Medium, Long).

330427



Trunion Mount

Replaces: Mercury 66418T
4.3L/262ci - 8.1L/496ci Medium Trunion Mount, Forward engine mount used in most Marine Power and Mercruiser Engines. Mount is a cast iron that is available in three sizes (Short, Medium, Long).

331708



Trunion Pin

Replaces: Mercury 66166A4
Trunion pin used in most Mercruiser and Marine Power engine packages. Pin is 4.75 inches long. Sold individually. Use trunion mount (Marine Power Part 330403) and Isolator Mount (Marine Power Part 330200) for complete mount refurbish.

370039



Oil Pan

Replaces: Mercury 845668T
Sierra: 18-0614
Oil Pan for 7.4L/454ci Big block engines. Authentic GM replacement Part. For 1 Piece Rear Main Seal.

371675



Dipstick Indicator

Replaces: Mercury 811635T3, OMC/BRP: 986643, 3854260, CDI: E64-0004, GLM: 71420, Volvo: 3854260
Delco style 4 CYL Distributor cap for GM style module in cap distributors

373059



Dipstick Tube

4.3L/262ci Inboard/Outboard Dipstick Tube.

ENGINE

373100

Dipstick Tube
5.7L/350ci Marine Power Ski and Volvo Style I/O's Dipstick Tube.



373115

Dipstick Tube
Dipstick tube for Marine Power 5.0L/305ci and 5.7L/350ci engines with Mercruiser style manifolds.
Fits: all Marine Power E5.0V-MR2 and E5.7V-MR2 engines.



373201

Dipstick Tube
Marine Power SportPac Dipstick Tube.



373251

Dipstick Tube
8.1L Factory Pan-Port Dipstick Tube.



380004

Remote Oil Filter Kit
Mounts on Mercruiser (1983 and up) and Marine Power center rise exhaust manifold systems. Bracket may need modification for use on other brands. Includes Oil Filter, Bracket with Fittings, and High Pressure Oil Hoses with Fittings.



380016

Dual Oil Filter Remote Kit
For increased serviceability and filtration. Kit can be mounted near engine in the boat. The kit does not have to mount on engine itself.
Includes: Oil Filters, Bracket and fittings, High pressure oil hoses with fittings.



387806

Power Steering Pressure Hose
Replaces: Mercury 32-90494
Fits: almost all Alpha/Bravo 1981-96



387820

Power Steering Return Hose
Replaces: Mercury 32-9884339, Volvo 3854056
Fits: Most MerCruiser engine applications 1983-1991 140hp 4cyl 3.0L / "470" 3.7L 4cyl Models / V6 4.3L 226 / V8 5.0L 305 / V8 5.7L 350.



387832



Power Steering Pressure Hose
Replaces: Mercury 32-80622216
Newer style Marine Power Power Steering Pressure Hose

397554



Oil Filter
Replaces: Mercury 35-16595Q, PCM 47047, Indmar 556003
Sierra: 18-7876-1
Sterndrive and Inboard Oil Filter. Thread spec: 13/16 inch x 16 NPT.

425050



Intake Manifold
Aluminum Performance manifold for 5.0L/305ci & 5.7L/350ci Vortec Marine engines. Intake manifold is secured to heads with 8 bolts. This manifold is a perfect performance upgrade for Mercruiser and Volvo engines with both two and four barrel carburetors. Two barrel applications require a carburetor.

425113



Intake Manifold
Chevrolet Performance Big Block Chevy Carbureted Intake Manifold. Oval Port and Dual Plane. This iron big-block 4 Barrel manifold will fit all 396/502ci engines with large oval port heads.

445052



PVC Valve
Replaces: Mercury 21-806118
Sierra: 18-33800
This PCV valve fits both small and big block GM marine engines. Fits Application: MCM 262 Mag EFI & 4.3L EFI.

514821



Pump Pulley
Sierra: 18-8227
Power steering pump pulley used on Marine Power power steering kit.

521030



Power Steering Pump
Power Steering Pump 3.0L/262ci to 8.2L/502ci Without Reservoir.

702159



Damper Plate
Replaces: Borg Warner 1004-650-006, AS4-K2C.
Fits: most GM with a 14" flywheel. Single stage small block damper for 26 spline transmissions. For engine size 3.0L/181 to 5.7L/350ci. for Velvet Drive Marine Transmissions. Common use 6.66" RAD. (triangle) 1.353 Spline 26 Tooth.

702185

Damper Plate

Universal

Replaces: Marine Power 0071-000, Borg Warner #: 1004-650-006, AS4-K2C. Big Block Damper Plate for 26 spline transmissions. Inboard Drive Plate for Velvet Drive 71C (10:17) and 72C (10:18) and Hurth Transmissions.

Fits: 5.7-MPI, 6.2-Liter, 7.4-L MPI and 8.1-Liter engines.



804007

Timing Cover

Replaces: Mercury 835005, Indmar 556222, Crusader R004010, OMC 3856594, Volvo Penta 3856594

Timing chain cover for 5.0l/305ci & 5.7L/350ci GM engine blocks. Authentic GM part. No crank Sensor, older style.



804016

Timing Cover

Replaces: Mercury 835005, Indmar 556222, Crusader R004010, OMC 3856594, Volvo Penta 3856594

5.7L Timing Cover, Torque to yield. Includes mounting and camshaft Sensor provision



12569301

Belt Tensioner

Tensioner pulley for Marine Power 6.2L LS3 engines.



12622452

Supercharged Tensioner

Tensioner Assembly 6.2L LSA Supercharger Belt.



0014-058

Timing Cover

Sierra: 18-56870

Replaces: Mercury 59341A1, OMC 914327, Volvo Penta 3853135

Front Timing chain cover for all 3.0L/181 CID GM engines. Original GM Part. Includes seal.



0014-401

Pushrod Cover

Replaces: Mercury 814702, OMC 914330, Volvo Penta 3853138

Fits: all 3.0L/181 CID GM engines.



0025-005

Front Cover Seal

Replaces: Mercury 97335, Volvo 3853341 Timing Chain Cover (Front Cover) Seal for 3.0L and 5.7L GM Engines. OEM GM Part.



0025-240



Oil Pan

Replaces: Mercury 8M0122492, Volvo Penta 3857863

Fits: all 3.0L/181 CID GM engines.

703111A



Bell Housing

Replaces: Mercury 814309A1, CRU 96938, PCM R142006, Volvo 3857846

Sierra: 18-2434

Bellhousing 3.0L/181ci to 8.2L/502ci Modified For Jet Pumps, Borg Warner style bellhousing suitable for three point mounted jet pumps.

93-00515



Mount Isolator

Replaces: Marine Power 330200, Mercury 66284A2

Front Engine Mount (DF216). Distance between mounting holes is 4". Weight lbs: Up to 1,200 lbs | Stud Size: 3/4" - 16" | Length: 5-1/4" | Width: 2-5/8" | HP Range: 500+ | Fits Mounting Bolt Size: 1/2" | Mounting Bolt and Slot Center to Center: 4".

GASKETS

280153



Thermostat Gasket

Replaces: PCM RM0121, Indmar 55-1004 4.3L / 5.7L / 7.4L Thermostat to Engine Gasket
Fits: Crusader MP5.0/5.7L freshwater cooled marine engines from 2004 Crusader MP8.1L water distribution housing to water crossover assembly, Indmar 55- 1004, Indmar 2007 and up with 2 bolt housing catalyst.

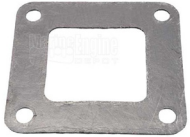
282056



Endplate Heat Exchanger Gasket

Replaces: Mercury 27-99960
Sierra: 18-0389
Fits: Marine Power 4 inch Diameter heat exchangers, 2 used on each tank

283135



Exhaust Riser Gasket

Replaces: Mercury 27-8637251
Sierra: 18-0672
Exhaust Elbow Gasket (Fresh Water Cooled System).

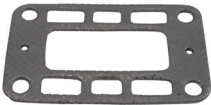
283147



Exhaust Riser Gasket

Marine Power aluminum exhaust riser gasket used on Marine Power catalyst exhaust systems post 2011.

283301



Exhaust Riser Gasket

Replaces: Volvo 857618
Sierra: 18-2971-1
Riser gasket used on Pre-1991 Volvo applications.

286066



Circ Pump Gasket

Replaces: Mercury 27-34897, Volvo 3852477, Indmar 551033, OMC 3852477, 909835
Sierra: 18-0891

286143



Crossover Gasket

Replaces: Mercury 27-881620001, Volvo Penta 3861286, Crusader RM0268
8.1L crossover gasket for Marine Power engines.

287068



Cylinder Head Gasket

Replaces: Mercury 27-342731, 27-34273, 27-52364, OMC 311210, 3853336, Volvo 3853336
Sierra: 18-2946
3.0L Authentic GM Head Gasket.

287070

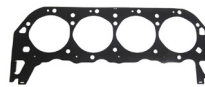


Cylinder Head Gasket

Replaces: Mercury 27-342731, 27-34273, 27-52364, OMC 311210, 3853336, Volvo 3853336

Sierra: 18-2946
3.0L Authentic GM Head Gasket.

287133

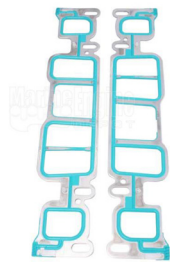


Cylinder Head Gasket

Replaces: Replaces Crusader 31136, RM0227, RM0254, Mercury 27-879150141, OMC 3853511, PCM RM0197, Volvo Penta 3853511

Sierra: 18-3887
Cylinder Head Gasket for Big Block 454ci-d/7.4L 1991-2000. OEM GM Part.

287703

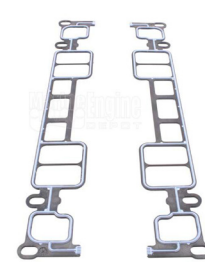


Intake Manifold Gasket

Replaces: Mercury 27-824326002, Crusader 7150950, OMC 3855807, Volvo 3855807

Sierra: 18-0487
Intake Gasket Set. Fits MCM 262 Mag & 4.3L/LX/LH/LXH Gen II (1996 and Up).

287804



Intake Manifold Gasket

Replaces: Mercury 27-807473A1, PCM RM02, Crusader 23536, Marine Power 2857753, OMC 3857662, Volvo 3857662

Sierra: 18-0488
5.7L GM Vortec Intake Gasket Set. Fits MCM 350 Mag, 5.0L & 5.7L/LX Gen II (1996 up).

288630



Oil Pan Gasket

Replaces: Mercury 27-845628, 27-811566, Crusader RM0230, Marine Power 0053-245F7, OMC 3853510, Volvo 3853510

Sierra: 18-1232
GM V 8 (454 & 502 cid) engines (Gen V & VI) (1992 & newer).

288654



Oil Pan Gasket

Replaces: Mercury 27-845628, 27-811566, Crusader RM0230, Marine Power 0053-245F7, OMC 3853510, Volvo 3853510

Sierra: 18-1232
GM V 8 (454 & 502 cid) engines (Gen V & VI) (1992 & newer).

441218



Oil Pan Gasket

Replaces: PCM, Ilmor MV8V-1316
Fits: L76, L99, LS1, LS2, LS3, LS6, LS7, LS9, LSA, Neoprene, this oil pan gasket is a assures a secure seal every time. Composed of steel, with a neoprene seal, for use with stock pans, as well as fabricated high-capacity pans.

801096



Valve Cover Gasket

Replaces: Mercury 27-806452 SS TO 27-851040, OMC 913277, Volvo Penta 3852693
Sierra: 18-0347
GM 3.0L Valve Cover Gasket.

GASKETS

801111



Oil Pan Gasket

Replaces: Mercury 27-810846T (1PC) OMC 914820, Volvo Penta 3853343

Sierra: 18-1239

Fits: all 3.0L/181 CID GM engines.

0014-061



Timing Cover Gasket

Replaces: Mercury 27-49953, Volvo Penta 3852691, OMC 912988, 913275, 3852691

Sierra: 18-0887

Gasket 181/3.0L Timing Cover.

27-00099-HD



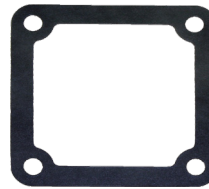
Exhaust Manifold Gasket

Replaces: Mercury 802232, 27-33395, Volvo 3852468, BARR Marine: OMC47-909314, OMC/BRP: 909314. GLM: 31101

Sierra: 18-2902-19

Fits: all Marine Power small block GM 283, 305, 327, & 350 CID, 5.0 and 5.7L engines, OMC 5.0-5.7L V8, 185-350 Hp engines, MerCruiser 5.0-5.7L V8.

27-00314



Endplate Gasket

Replaces: **Marine Power 283046**, Mercury 27-480431, BARR Marine: MC47-27-48043, GLM: 31490

Sierra: 18-2832-1

Fits: Marine Power 3.0L using Mercury Style Exhaust Manifolds. MerCruiser 4-cyl, 120-140 Hp | V8, 228-460 Hp GM & MIE engines.

27-00333



Carb Gasket

Replaces: **Marine Power 285242**, Mercury 27-8079821, BARR Marine: MC47-27-70143, GLM: 32180

Sierra: 18-0994

Fits: Marine Power 3.0L/181ci, MerCruiser 4-cyl, 120-140 Hp | V6, 165-205 Hp | V8, 200-383 Hp GM & MIE engines.

27-00398



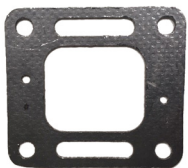
Riser Gasket

Replaces: **Marine Power 283034**, Mercury 997772, BARR Marine: MC47-27-99777, GLM: 31520

Sierra: 18-2833

Fits: Marine Power 3.0L using Mercury Style Exhaust Manifolds. MerCruiser 4-cyl, 120-190 Hp | V8, 180-260 Hp GM & MIE engines.

27-00524



Riser Gasket

Replaces: **Marine Power 283109**, Mercury 863724Q, BARR Marine: MC47-27-41813, GLM: 30240

Sierra: 18-0897

Fits: MerCruiser V6, 175-205 Hp | V8, 200-500 Hp GM & MIE engines. Marine Power Engines with MerCruiser Style Exhaust Gasket (Raw Water System).

27-00740-1



Manifold Gasket

Replaces: **Marine Power 287770**, Crusader 96653, GLM 33760, Indmar, Mercury 27-46820, Volvo 3852472

Sierra: 18-0418

Fits: 7.4-8.2L, V8, GM engines.

27-27779



Riser Gasket

Replaces: **Marine Power 283351**, Volvo 386319, 1BARR Marine: OMC47-909786. OMC/BRP: 351325, 913783, GLM: 33810
Sierra: 18-0943-2

Fits: 4.3L V6, 160-190 Hp | 5.0-8.1L V8, 190-430 Hp GM gasoline engines. Fits Cobra 4.3L V6 | 5.0-5.8L V8 exhaust manifolds and "Hi-Rise" extension kits.

DRIVE

30-00805



Gimbal Bearing

Replaces: **Marine Power 300805**, Mercury 30-862540A3, 862540A04, 862540T1, 879194A01

Sierra: 18-21006

Fits: MerCruiser Alpha Gen II, Bravo, Bravo X, Bravo XR & Bravo XZ.

61-01520



4" Exhaust Bellow

Replaces: **Marine Power 279009**, GLM 89120, Mercury 32-44348001, 32-44348T

Sierra: 18-2748

Fits: MerCruiser Alpha One, Alpha Gen II, Bravo & SSM bell housing assemblies.

61-01999



Exhaust Bellow

Replaces: **Marine Power 6101999**, OMC/BRP 914036, GLM 89190, Volvo 3850426

Sierra: 18-2764

Fits: 2.5-3.0L, 4-cyl | 3.4L, V6 | 5.0-5.8L, V8 transom mounts.

61-08396



Transom Seal Kit

Replaces: **Marine Power 6108369**, GLM 21961, Mercury 30-803100T1

Sierra: 18-8212-1

Fits: MerCruiser Bravo & Blackhawk drives.

64-02824



Carb Gasket

Replaces: **Marine Power 285242**, Mercury 27-8079821, BARR Marine: MC47-27-70143, GLM: 32180

Sierra: 18-0994

Fits: Marine Power 3.0L/181ci, MerCruiser 4-cyl, 120-140 Hp | V6, 165-205 Hp | V8, 200-383 Hp GM & MIE engines.

93-01446



Engine Coupler

Replaces: **Marine Power 9301446**, GLM 11500, Mercury 32492A3, 32492A5, 38965A1, 38965A2, 76850A2

Sierra: 18-2171

Fits: MerCruiser MC-1 & R/MR/Alpha One drives with older Chevy & GM V6 & V8 engines with 2 pc. rear main seals.

93-93203



Coupling Assembly

Replaces: **Marine Power 701121**, GLM 11532, Mercury 18643A5

Sierra: 18-2323

Fits: MerCruiser Alpha One, Alpha Gen II & Bravo (LX model) transom. GM 4, 6 and 8 cyl. engines with 14" flywheel.

93-93210



Engine Coupler

Replaces: **Marine Power 701169**, Mercury 8M0098795

Sierra: 18-2412-1

Fits: MerCruiser Bravo I, II, III Drives.

93-93600



Coupling Assembly

Replaces: **Marine Power 701107**, Mercury
12632A6

Sierra: 18-2321

Fits: MerCruiser Alpha One & Alpha Gen II
(LX model) transom. 3.0L and 3.0LX engines
(1990-98).